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TENDER KIT

Parts List

Tender Body	Bag 1	Bag 2
2- Side Frames (Black)	4- Buffer Stock (Black)	8- 2.5 x 6 mm Black Screws
2- Drag Beams (Black)	2- Coupling Links	8- 2.5 x 6 mm Black Nuts
1- Wagon Floor	4- Buffers (Brass)	2- Buffer Beams (Red)
2- Axle Assemblies	4- 6BA Nut (Brass)	4- 5BA Nuts (Brass)
		2- Grab Rails

You will also require a small screwdriver, spanner for the 6BA nuts and a small pair of pliers. Check all parts are present and proceed.

ASSEMBLY INSTRUCTIONS

1. Fit the red buffer beams on to the drag beam by sliding them over the coupling link bracket. Fit the coupling links by clipping them through the complete slot in the brackets.
2. Take one side frame and fit a drag beam to each end using 2 buffers with buffer stock fitted, the large diameter of the buffer stock against the buffer beam and 2 x 6BA nuts. The closed part of the drag beam goes to the top.
3. Mount the 2 wheel and axle assemblies into the holes in the wheel bearings on the side frame you have already fitted. Attach the second side frame in the same way as the first. Check for free running.
4. Using 4 x 2.5 mm screws and nuts, screw the tender base to the top body inserting the screws from the top.
5. Using the 4 x 2.5 mm screws and nuts, screw the tender on to the chassis, inserting the screws from the top.
6. Fit a grab rail to each side of the tender, using 2 x 5BA nuts each side.

Make sure all nuts are tight, put a spot of oil on each axle bearing and the TENDER is complete.

