

## The Summerlands Chuffer

for Accucraft SP No.8 & 9, 7/8ths" scale Emma and Quarry Hunslet  
**SCAC18**

**Thank you for buying the *Summerlands Chuffer* – it has been developed by enthusiasts to bring the magic of a good chuff to your steam loco. **Please take a moment to read the following points before fitting the *Chuffer* to your loco.****

- Fitting the *Chuffer* involves unscrewing the existing exhaust pipe, and replacing it with the *Chuffer*. If, having read the instructions below, you are in any doubt about your ability to fit the *Chuffer*, please seek advice from someone with model engineering skills. We cannot accept responsibility for any damage caused by incorrect fitting.
- If your loco is still under guarantee, then simply replacing the exhaust should not affect that guarantee. However, any damage done during fitting will not be covered and if you are in any doubt, please contact your retailer or Accucraft Ltd.
- Your *Summerlands Chuffer* will be much louder and clearer than with the factory exhaust. However, just like on full sized locos, the volume will also depend how hard the loco is working – due to gradient or load. Work it hard for the best chuff!
- If you decide that this product is not for you – then send it back to us undamaged, within 56 days of purchase to the address below, together with your receipt (or details of where purchased) and name and address, for a full refund of the purchase price (excluding any additional post and packing).

### Fitting the *Chuffer*

1. Open the smoke-box on your loco in order to see the exhaust pipe which is threaded into the exhaust fitting between the cylinders. It rises through the smoke-box up into the chimney stack. On some locos it may be necessary to lay the loco on its side to see where the 3mm threaded portion of the exhaust screws into the fitting between the frames, but on others there is a raised boss on the reversing block.
2. Using a pair of long nosed pliers, unscrew the pipe gently from inside the stack. Do not bend or force it – it will be well oiled and should come out easily.
3. Push the freed pipe up and remove it via the stack. If you now look downwards into the smokebox, you will see the threaded hole it came from.
4. Taking the *Chuffer*, first ensure it is straight and has not been bent in transit. Then mark the position of the slot on the top of the *Chuffer* with a marker pen or pencil to help alignment.
5. Feed the *Chuffer* down the chimney and screw it into the 3mm threaded hole in the exhaust fitting. Use a small flat bladed screwdriver in the slot on the top of the *Chuffer* and do not over-tighten.
6. Check that the *Chuffer's* slot is clear of the chimney wall using the mark you made for reference. You can put a slight bend in the copper pipe if necessary.
7. Now steam up and enjoy the sound!

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Check out the latest Chuffer News, products and videos on our website  
**[www.summerlands-chuffer.co.uk](http://www.summerlands-chuffer.co.uk)**